

Stratoflex

Slide-Lok, Quick Connect Valved Couplings for the Aerospace Industry

Catalog 106-SLIDE August 1999



The World Standard



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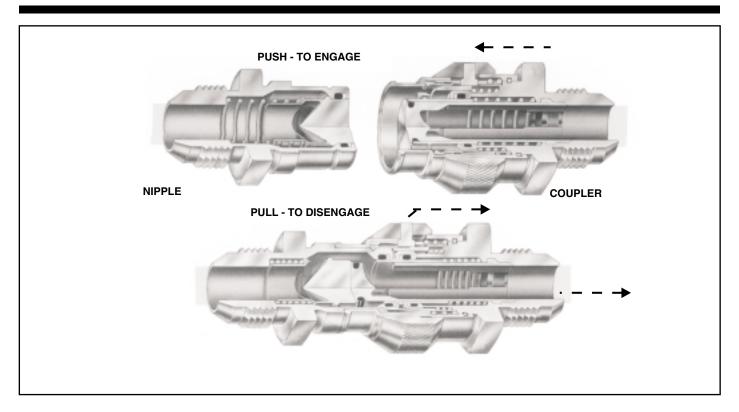
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APPLICATIONS:

Slide-lok couplings provide quick connect/disconnect capability with self-sealing action and superior performance during operation and maintenance of fluid systems. They are compatible with all standard and many exotic fluids currently used in today's high technology aerospace, ground and undersea systems. Slide-lok couplings are available in a wide variety of temperature and pressure ranges. For compatible mating flex hose applications, refer to Stratoflex catalog 106.

TECHNICAL DATA:

Operating Pressure Range: Vacuum to 5000 psi.

Material: Titanium, stainless steel, aluminum and other special materials.

Seals: Dependent upon fluid requirement.

Fitting Ends: Wide selection from which to choose. **Hose Applications:** See Stratoflex catalog 106.

Note: Modified or custom designs are available for special applications. See Stratoflex drawing #1000-25 for options and part number definition.

OPERATION:

Simple, fast and reliable.

To Couple: Push coupling halves together; the knurled sleeve snaps forward to indicate fully coupled and locked

position.

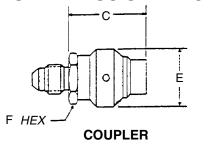
To Uncouple: Pull back on knurled sleeve and coupling halves will separate and seal.

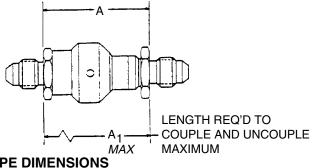
ACCESSORIES:

- Protective dust enclosures
 Redundant seal pressure caps
 Thermal relief valves
 Keyed indexing
- · Remote lanyard release to uncouple



STAINLESS STEEL COUPLINGS





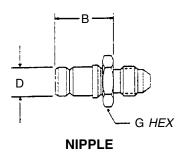


TABLE OF COUPLING ENVELOPE DIMENSIONS

Tube	Nipple	Coupler	Dimensi	ons in Inches	(Millimeters	;) C		Tolerance = .xx = ±.03 inch				
Size (Inches)	Basic Number 5102	Basic Number	Α	A ₁	В		D	E	F	G		
1/8	5102	25402	1.25 (31.8)	1.75 (44.5)	0.63 (16.0)	1.06 (26.9)	0.32 (8.1)	0.75 (19.1)	0.562 (14.2)	0.562 (14.2)		
1/4	5104	25404	1.55 (39.4)	2.10 (53.3)	0.84 (21.3)	1.20 (30.4)	0.44 (11.2)	0.88 (22.4)	0.688 (17.5)	0.688 (17.5)		
3/8	5108	25406	1.75 (44.5)	2.34 (59.4)	0.95 (24.1)	1.33 (33.8)	0.60 (15.2)	1.12 (28.5)	0.875 (22.2)	0.812 (20.6)		
1/2	5110	25408	2.00 (50.8)	2.62 (66.5)	1.10 (27.9)	1.46 (37.0)	0.75 (19.1)	1.25 (31.8)	1.125 (28.6)	1.000 (25.4)		
5/8	5112	25410	2.28 (57.9)	2.96 (75.2)	1.20 (30.5)	1.70 (43.2)	0.88 (22.4)	1.38 (35.1)	1.125 (28.6)	1.125 (28.6)		
3/4	5116	25412	2.60 (66.0)	3.31 (84.1)	1.40 (35.6)	1.85 (47.0)	1.06 (26.9)	1.56 (39.6)	1.375 (34.9)	1.375 (34.9)		
1	5120	25416	3.00 (76.2)	3.81 (96.8)	1.75 (44.5)	1.99 (50.5)	1.44 (36.6)	2.00 (50.8)	1.625 (41.3)	1.625 (41.3)		
1-1/4	5124	25420	3.15 (80.0)	4.06 (103.1)	1.75 (44.5)	2.25 (57.2)	1.75 (44.5)	2.25 (57.2)	1.875 (47.6)	1.875 (47.6)		
1-1/2	3124	25424	3.53 (89.7)	4.46 (113.3)	2.00 (50.8)	2.40 (61.0)	2.10 (53.3)	2.50 (63.5)	2.125 (54.0)	2.125 (54.0)		

TABLE OF COUPLING OPERATING CHARACTERISTICS

Tube	Nipple	Coupler	Operating	Max. Pressure	Flow	Max. Fluid	Max. Air	CRES	CRES
Size	Basic	Basic	Pressure	During Coupling	Rated	Loss	Inclusion	Nipple Weight	Coupler Weight
(Inches)	Number	Number 25402	PSI (Kgms/cm²)	GPM (lpm)	CC .002	CC .003	LBS (gms)	LBS (gms)
1/8	5102	25404	5000 (352)	1500 (105)	0.35 (1.3)	.002	.005	0.03 (13.6)	0.05 (23)
1/4	5104	25406	4000 (281)	400 (28)	1.20 (4.5)	.002	.005	0.05 (22.7)	0.09 (50)
3/8	5106	25408	4000 (281)	200 (14)	3.50 (13.2)	.003	.005	0.08 (36.3)	0.17 (77)
1/2	5108	25410	4000 (281)	120 (8.4)	6.00 (22.7)	.004	.008	0.14 (64)	0.24 (122)
5/8	5110	25410	4000 (281)	100 (7)	10.50 (39.7)			0.22 (100)	0.40 (181)
3/4	5112	25416	4000 (281)	60 (4)	16.00 (60.5)	.004	.008	0.34 (154)	0.54 (245)
1	5116	25420	4000 (281)	30 (2)	29.00 (109.7)	.008	.01	0.49 (222)	0.88 (399)
1-1/4	5120	25420 25424	3000 (211)	20 (1.4)	45.00 (107.3)	.008	.04	0.70 (317)	1.18 (535)
1-1/2	5124	20424	1000 (72)	15 (1.1)	70.00 (264.9)	.008	.07	0.91 (413)	1.49 (676)

Note: 1. Weights are provided for couplings with SAE standard AS4395 end fittings of equivalent tube size.



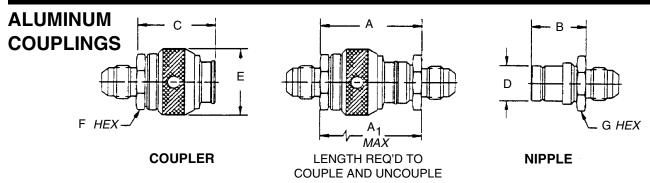


TABLE OF COUPLING ENVELOPE DIMENSIONS

Tube	Nipple	Coupler	Dimensi	ons in Inche	s (Millimeters	s) C	Tolerance: $.xx = \pm .03$ inches						
Size (Inches)	Basic Number 4302	Basic Number	Α	A ₁	В		D	E	F	G			
1/8	4304	24402	1.25 (31.8)	1.75 (44.5)	0.63 (16.0)	1.06 (26.9)	0.32 (8.1)	0.75 (19.1)	0.562 (14.2)	0.562 (14.2)			
1/4	4306	24404	1.74 (44.2)	2.24 (58.2)	0.98 (24.9)	1.25 (31.8)	0.44 (11.2)	0.88 (22.4)	0.688 (17.5)	0.688 (17.5)			
3/8	4308	24406	1.97 (50.0)	2.55 (64.8)	1.09 (27.7)	1.40 (35.6)	0.60 (15.2)	1.12 (28.5)	0.875 (22.2)	0.812 (20.6)			
1/2	4310	24408	2.17 (55.1)	2.79 (70.9)	1.18 (30.0)	1.55 (39.4)	0.75 (19.1)	1.25 (31.8)	1.000 (25.4)	1.000 (25.4)			
5/8	4312	24410	2.28 (57.9)	2.96 (75.2)	1.20 (30.5)	1.70 (43.2)	0.88 (22.4)	1.38 (35.1)	1.125 (28.6)	1.125 (28.6)			
3/4	4316	24412	2.60 (66.0)	3.31 (84.1)	1.40 (35.6)	1.85 (47.0)	1.06 (26.9)	1.56 (39.6)	1.375 (34.9)	1.375 (34.9)			
1	4320	24416	3.00 (76.2)	3.81 (96.8)	1.75 (44.5)	1.99 (50.5)	1.44 (36.6)	2.00 (50.8)	1.625 (41.3)	1.625 (41.3)			
1-1/4	4324	24420	3.15 (80.0)	4.06 (103.1)	1.75 (44.5)	2.25 (57.2)	1.75 (44.5)	2.25 (57.2)	1.875 (47.6)	1.875 (47.6)			
1-1/2	7024	24424	3.53 (89.7)	4.46 (113.3)	2.00 (50.8)	2.40 (61.0)	2.10 (53.3)	2.50 (63.5)	2.125 (54.0)	2.125 (54.0)			

TABLE OF COUPLING OPERATING CHARACTERISTICS

Tube	Nipple	Coupler	Operating	Max. Pressure	Flow	Max. Fluid	Max. Air	Aluminum	Aluminum
Size	Basic	Basic	Pressure	During Coupling	Rated	Loss	Inclusion	Nipple Weight	Coupler Weight
(Inches)	Number	Number 24402	PSI (Kgms/cm²)	GPM (lpm)	CC .002	CC .003	LBS (gms)	LBS (gms)
1/8	4302	24404	2000 (140)	1500 (105)	0.35 (1.3)	.002	.005	0.02 (9.0)	0.03 (13.6)
1/4	4304	24406	1500 (105)	400 (28)	1.20 (4.5)	.002	.005	0.03 (13.6)	0.06 (27.2)
3/8	4306	24408	1500 (105)	200 (14)	3.50 (13.2)	.003	.005	0.04 (18.1)	0.12 (54.4)
1/2	4308	24410	1500 (105)	120 (8.4)	6.00 (22.7)		.008	0.07 (31.8)	0.17 (77.1)
5/8	4310	24412	1500 (105)	100 (7)	10.50 (39.7)	.004		0.10 (45.4)	0.23 (104.3)
3/4	4312	24416	1000 (70)	60 (4)	16.00 (60.5)	.004	.008	0.15 (68.0)	0.32 (145.1)
1	4316	24420	1000 (70)	30 (2)	29.00 (109.7)	.008	.01	0.21 (95.3)	0.48 (217.7)
1-1/4	4320	24420 24424	600 (42)	20 (1.4)	45.00 (107.3)	.008	.04	0.29 (131.5)	0.69 (313.0)
1-1/2	4324	2 4424	600 (42)	15 (1.1)	70 (264.9)	.008	.07	0.37 (167.8)	0.87 (394.6)

Note: 1. Weights are provided for couplings with SAE standard AS4395 end fittings of equivalent tube size. See Stratoflex drawing 1000 for complete p/n definition.



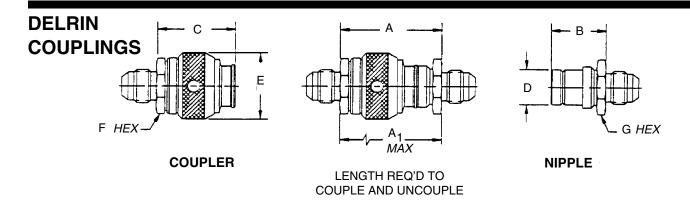


TABLE OF COUPLING ENVELOPE DIMENSIONS

Tube	Nipple	Coupler	Dimensi	ons in Inches	s (Millimeters	Tolerand	Tolerance: .xx = \pm .03 inches			
Size (Inches)	Basic Number	Basic Number	Α	A ₁	В	С	D	E	F	G
1/4	3104	02404	1.79	2.34	1.03	1.25	0.44	0.88	0.688	0.688
1/4	3104	23404	(45.5)	(59.4)	(26.2)	(31.8)	(11.2)	(22.4)	(17.5)	(17.5)
3/8	3106	23406	2.03	2.61	1.15	1.40	0.60	1.12	0.875	0.812
3/6	3100	23400	(51.6)	(66.3)	(29.2)	(35.6)	(15.2)	(28.5)	(22.2)	(20.6)
1/2	3108	00400	2.24	2.86	1.25	1.55	0.75	1.25	1.000	1.000
1/2	3106	23408	(56.9)	(72.6)	(31.8)	(39.4)	(19.1)	(31.8)	(25.4)	(25.4)
3/4	3112	00410	2.87	3.58	1.60	1.92	1.06	1.56	1.375	1.375
3/4	3112	23412	(72.9)	(90.1)	(40.6)	(48.8)	(26.9)	(39.6)	(34.9)	(34.9)

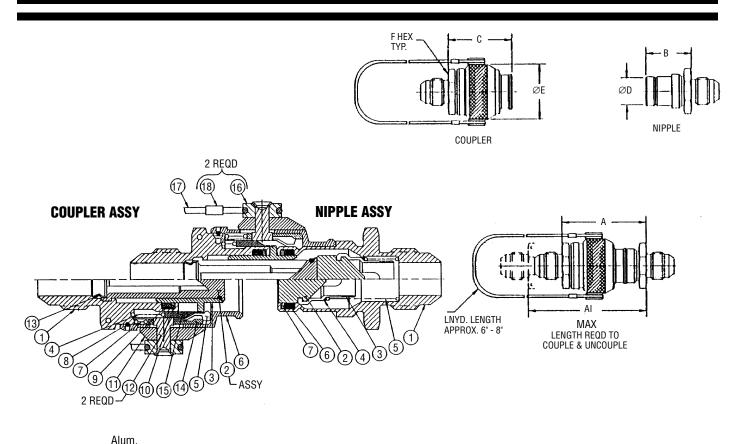
TABLE OF COUPLING OPERATING CHARACTERISTICS

Tube Size (Inches)	Nipple Basic Number	Coupler Basic Number	Operating Max. Pressure Pressure During Coupling PSI (Kgms/cm²)		Flow Rated GPM (lpm)	Max. Fluid Loss CC	Max. Air Inclusion CC	Nipple Weight LBS (gms)	Coupler Weight LBS (gms)
1/4	3104	23404	250	200	1.20	.002	.005	0.02	0.04
2/0			(17.6)	(14.1) 100	(4.5) 3.50			(9.0) 0.3	(18.1) 0.08
3/8	3106	23406	(14.1)	(7.0)	(13.2)	.003	.005	(13.6)	(36.3)
1/2	3108	23408	150 (10.5)	60 (4.2)	6.00 (22.7)	.004	.006	0.04 (18.1)	0.12 (54.4)
3/4	3112	23412	100 (7.0)	30 (2.1)	16.00 (60.5)	.004	.008	0.09 (40.9)	0.26 (117.9)

Note: 1. Weights are provided for couplings with SAE standard AS4395 end fittings of equivalent tube size.

2. Use Stratoflex drawing 1000-25 to specify complete part number.

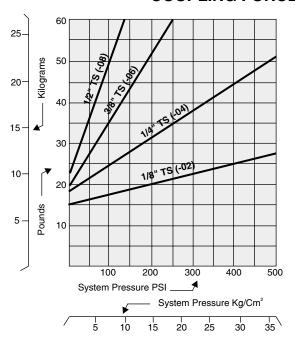


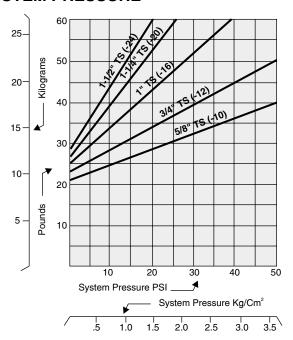


		Alulli.														
	Alum.	Coupler														
Nom.	Nipple	Part	Operating	Flow	During	Fluid	Air	Nipple	Coupler							F
Body	Part	Number	Pressure	Rated	Coupling	Loss	Inclusion	Weight	Weight	Α	ΑI	В	С	ØD	ØE	
Size	Number	34402	PSI 2000	GPM 0.35	PSI Max 1500	.02	.02	lbs 0.02	lbs -0.04	1.25	Max 1.75	0.63	1.06	0.32	.75	0.562
-2 (1/8)	4302															
		34404	1500	1.20	400	.02	.02	0.03	0.08	1.74	2.29	0.98	1.25	0.44	.88	0.688
-4 (1/4)	4304	34406	1500	3.50	200	.06	.04	0.04	0.14	1.97	2.55	1.09	1.40	0.60	1.12	0.812
-6 (3/8)	4306	01100	1500	0.50	200	.00	.04	0.04	0.14	1.57	2.55	1.00	1.40	0.00	1.12	0.012
0 (0/0)	4000	34408	1500	6.00	120	.12	.08	0.07	0.17	2.17	2.79	1.18	1.55	0.75	1.25	1.000
-8 (1/2)	4308	000		0.00	0			0.0.	•					00	0	
0 (1/2)		34410	1500	10.50	100	.14	.10	0.10	0.25	2.28	2.96	1.20	1.70	0.88	1.38	1.125
-10 (5/8)	4310															
		34412	1000	16.00	60	.16	.12	0.15	0.35	2.60	3.31	1.40	1.85	1.06	1.56	1.375
-12 (3/4)	4312															

Note: 1. Weights are provided for couplings with SAE standard AS4395 end fittings of equivalent tube size. 2. Use Stratoflex drawing 1000-25 to specify complete part number.

COUPLING FORCE VS SYSTEM PRESSURE

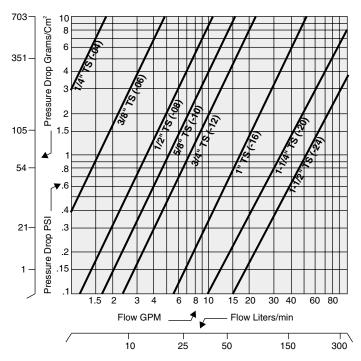




FLOW DATA

THE FOLLOWING INFORMATION IS BASED ON MIL-H-83282 HYDRAULIC FLUID (SKYDROL) AT 100°F (38°C)

PRESSURE DROP CURVE



FLOW COEFFICIENT (Cv FACTOR)

Tube Size (Inches) 1/8	Cv Factor
1/4	.5
3/8	1.5
1/2	3.2
5/8	4.8
3/4	6.4
1	15.6
1-1/4	28.4
1-1/2	36.6

NOTE: The flow coefficient is approximate within 10%.

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 If a claim is based on information provided by Buyer or if the design for

If a claim is based on information provided by Buyer or if the design for an item delivered hereunder is specified in whole or in part by Buyer, Buyer shall defend and indemnify Seller for all costs, expenses or judgments resulting from any claim that such item infriges any patent, trademark, copyright, trade dress, trade secret or any similiar right.

- 11. Force Majeure: Seller does not assume the risk of and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter "Events of Force Majeure"). Events of Force Majeure shall include without limitation, accidents, acts of God, strikes or labor disputes, acts, laws, rules or regulations of any government or government agency, fires, floods, delays or failures in delivery of carriers or suppliers, shortages of materials and any other cause beyond Seller's control.
- 12. Entire Agreement/Governing Law: The terms and conditions set forth herein, together with any amendments, modifications and any different terms or conditions expressly accepted by Seller in writing, shall constitute the entire Agreement concerning the items sold, and there are no oral or other representations or agreements which pertain thereto. This Agreement shall be governed in all respects by the law of the State of Ohio. No actions arising out of the sale of the items sold hereunder or this Agreement may be brought by either party more than two (2) years after the cause of action accrues.



Stratoflex Products Division Sales Offices

CERTIFIED ISO 9001

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